

Flexcon® FlexMark® V 400 F White TC-106 L-156 Spec 50K/Q-8

Industrial Labeling Product Topcoated White Vinyl FLX004325

Benefits

- Excellent chemical resistance for drum labeling applications
- UL recognized under UL 969 UL File No. PGGU2.MH10170 Printing Materials Component

Features

- 3.5 mil flexible white vinyl provides good surface smoothness and conformability
- Printable via water flexo (please test for ink adhesion with your specific ink chemistry)
- High-performance, aggressive permanent acrylic adhesive provides a permanent bond to a wide range of surfaces, including powder coated paint and metal
- Backed with a 50 lb. semi-bleached kraft release liner that is Quilon®* coated to prevent label pick-off

Additional Details

Technical Data

Physical Properties

Thickness (Mils [microns])	Mils	Microns
Film	3.5 +/- 10 %	89
Adhesive	1.3-1.4 +/- 0.1	33-36 +/- 3
Liner	3.1 +/- 10 %	79

Test Method: ASTM D 3652 (Modified for use with non-tape product)



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Adhesion Properties

Ultimate Peel from	Average Oz/In	(N/m)
Stainless Steel	128	1408
Acrylic	117	1287
Glass	121	1331
Polypropylene	35	385

Test Method: ASTM D 903 (Modified for 72 hr. RT dwell time)

Additional Properties	Value	Test Method
Expected Shear	1	ASTM D 3654 Method A (1 hr. dwell, 1 sq. in, 4 lb. load)
Tack	810	ASTM D 2979
Expected Exterior Life	Two years	
Additional Information		
Service Temperature	-40°F to 176°F (-40°C to 80°C)	
Minimum Application Temperature	32°F (0°C)	
Storage Stability	Two years stored at 70°F (21°C) and 50% relative humidity	

Product Performance and Suitability

Descriptive information, performance data, and recommendations for Flexcon products are guides and not specifications. Providing this information is to assist you and does not constitute a warranty of any kind by Flexcon.

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